

Date: * Friday, 11/04/2008 9:02:32 AM
 User: Julie Lecocq

Process Sheet

| | | | |
|----------------------------------|---------------------------------------|-------------------------|---------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : GASKET |
| Job Number | : 38564 | | |
| Estimate Number | : 12723 | | |
| P.O. Number | : | Part Number | : D353613 |
| This Issue | : 11/04/2008 | S.O. No. | : |
| Prsht Rev. | : NC | Drawing Number | : D3536 REV A |
| First Issue | : / / | Project Number | : N/A |
| Previous Run | : 36635 | Drawing Revision | : A |
| | Type : SMALL /MED FAB | Material | : |
| Written By | : | Due Date | : 16/04/2008 |
| Checked & Approved By | : <u>JD 08.4.11</u> | Qty: | 12 Um: Each |
| Comment | : Est Rev:A New Issue 07-02-14 JLM | | |

Additional Product

Job Number:



| | | |
|----------------|------------------------------|----------------------|
| Seq. #: | Machine Or Operation: | Description : |
|----------------|------------------------------|----------------------|

| | | |
|-----|------------|----------------------|
| 1.0 | MNEO60S063 | NEOPRENE SHEET 0.063 |
|-----|------------|----------------------|



Comment: Qty.: 0.8682 sf(s)/Unit Total : 10.4189 sf(s)

NEOPRENE SHEET 0.063

Batch: 106614 B 8-4-14

| | | |
|-----|-----------|----------------|
| 2.0 | WATER JET | FLOW WATER JET |
|-----|-----------|----------------|



Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Dwg Rev: A

Prog Rev: A

B 8-4-14

(B)

2-Deburr if necessary

| | | |
|-----|-----|--|
| 3.0 | QC2 | INSPECT PARTS AS THEY COME OFF MACHINE |
|-----|-----|--|



B 8-4-14

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

| | | |
|-----|-----|--------------|
| 4.0 | QC8 | SECOND CHECK |
|-----|-----|--------------|



Comment: SECOND CHECK

5 08/04/14 (X3)

| | | |
|-----|-------------|-----------------------|
| 5.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: FP

AS 08/04/14

(X3)

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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| | | | | | | | | |

NOTE: Date & initial all entries

Date: Friday, 11/04/2008 9:02:33 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 38564

Part Number: D353613

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/15 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



08-04-14

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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NOTE: Date & initial all entries

| | | |
|------------------------------|---------------|------------------------------|
| DART AEROSPACE LTD | | Work Order: 38564 |
| Description: Gasket | | Part Number: D3536-13 |
| Inspection Dwg: D3536 | Rev: A | Page 1 of 1 |

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

| Drawing Dimension | Tolerance | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 32.90 | +/-0.030 | 32.90 | * | | | |
| 29.40 | +/-0.030 | 29.40 | * | | | |
| 27.40 | +/-0.030 | 27.40 | * | | | |
| 23.90 | +/-0.030 | 23.90 | * | | | |
| 18.98 | +/-0.030 | 18.98 | * | | | |
| 14.07 | +/-0.030 | 14.07 | * | | | |
| 9.15 | +/-0.030 | 9.15 | * | | | |
| 5.65 | +/-0.030 | 5.65 | * | | | |
| 3.90 | +/-0.030 | 3.90 | * | | | |
| 8.00 | +/-0.030 | 8.00 | * | | | |
| 14.00 | +/-0.030 | 14.00 | * | | | |
| 20.00 | +/-0.030 | 20.00 | * | | | |
| 1.89 | +/-0.030 | 1.89 | * | | | |
| 0.30 | +/-0.030 | .315 | * | | | |
| 0.30 | +/-0.030 | .315 | * | | | |
| Ø0.19 | +0.005/-0.001 | .199 | * | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| | | | |
|------------------------|--------------------------------|----------------------------|-----|
| Measured by: JB | Audited by: [Signature] | Prototype Approval: | N/A |
| Date: 8-4-14 | Date: 8/6/14 | Date: | N/A |

| Rev | Date | Change | Revised by | Approved |
|-----|----------|-----------|--------------------|-------------|
| A | 07.06.13 | New Issue | KJ/JLM [Signature] | [Signature] |

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____


QA: N/C Closed: _____ Date: _____

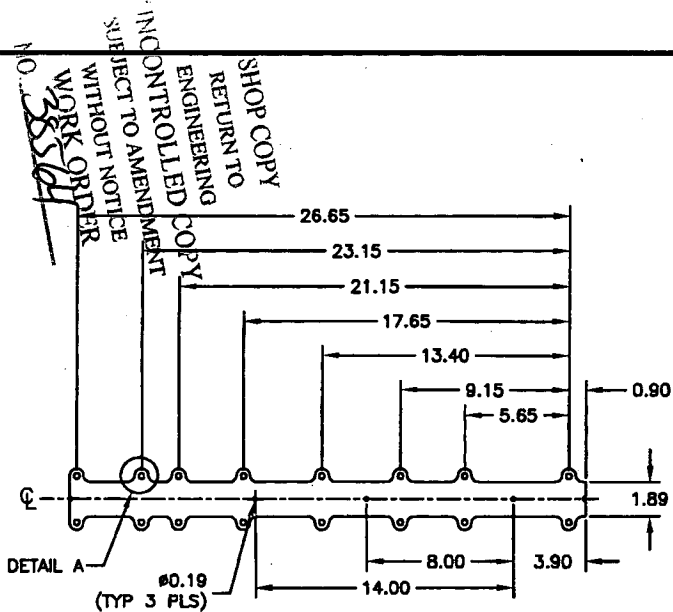
| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
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| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

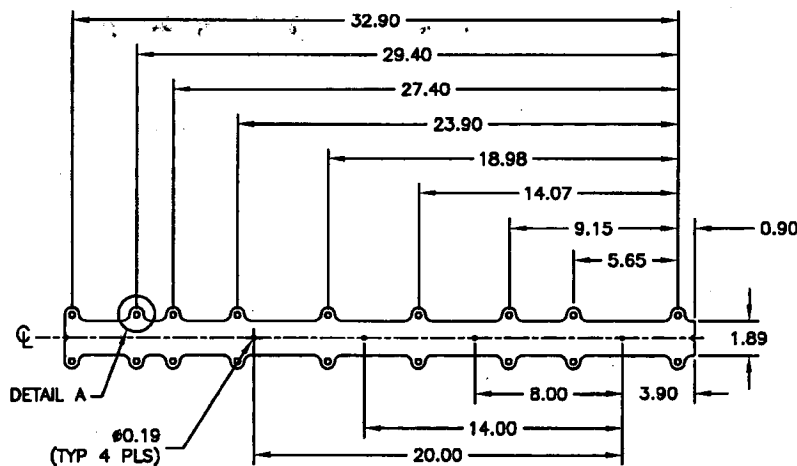


RELEASED
09-02-12-11

| | | | | | |
|------------------|---|----------------|----------------------|--|--------------|
| DESIGN CB | | DRAWN BY CB | | DART AEROSPACE USA, INC. PORT HADLOCK, WA | |
| CHECKED PH | APPROVED  | | DRAWING NO. D3536 | | REV. A |
| DATE 06.10.25 | | | TITLE GASKET | | SHEET 1 OF 6 |
| | | | SCALE 1:10 | | |
| A | 06.10.25 | | NEW ISSUE | | |



D3536-11 GASKET



D3536-13 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

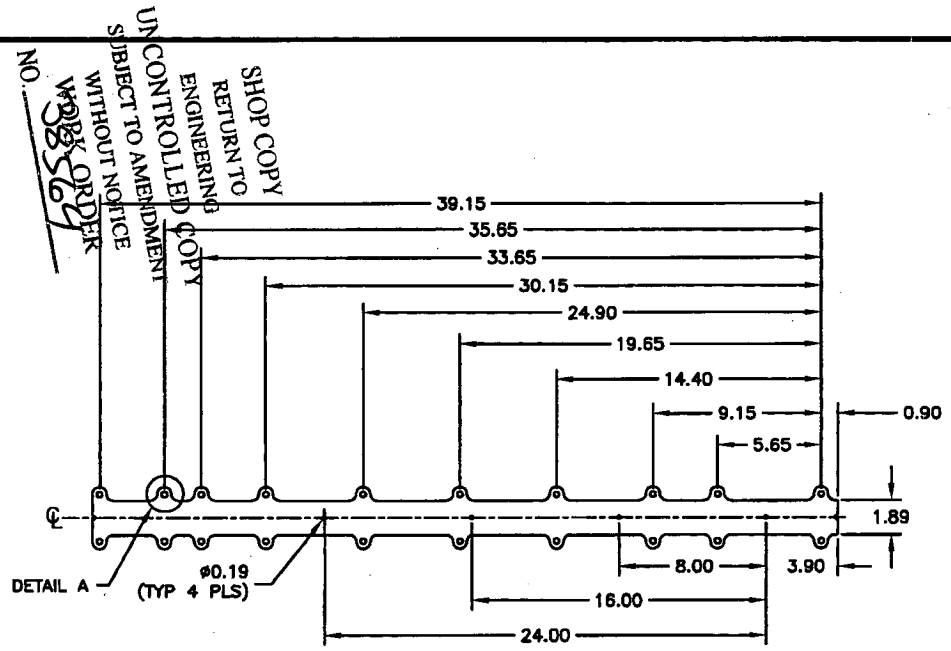
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NOTE: Date & initial all entries

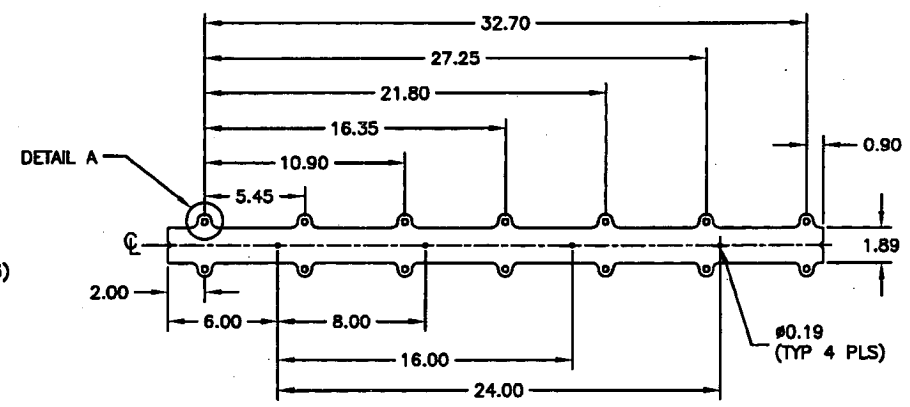
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| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | TITLE | GASKET | REV. A |
| | | | | SHEET 2 OF 6 |
| | | | | SCALE |
| | | | | 1:10 |

RELEASED
07.02.12



D3536-15 GASKET



D3536-21 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT ϕ
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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NO. 385564

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

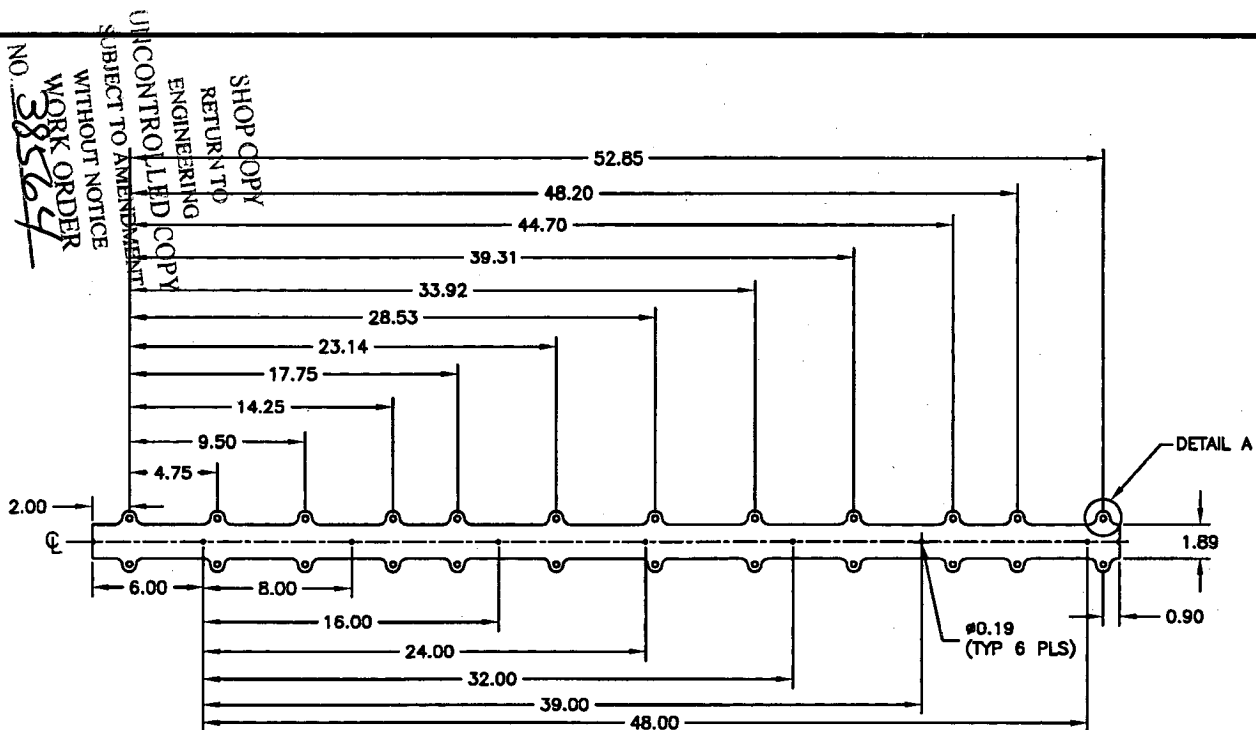
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NOTE: Date & initial all entries

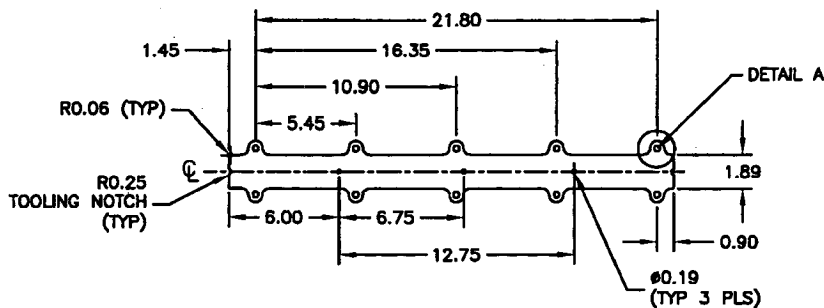
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|------------------|----------------|--------------------------|---------------|
| CB | CB | PORT HADLOCK, WA | |
| CHECKED AH | APPROVED AH | DRAWING NO. D3536 | SHEET 3 OF 6 |
| DATE 06.10.25 | | TITLE GASKET | SCALE 1:10 |

RELEASED
070212



D3536-23 GASKET



D3536-25 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) PART IS SYMMETRICAL ABOUT C
- 4) TOLERANCES ARE PER DART QSI D18 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT PERMANENT INK MARKER
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

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NO. 38564

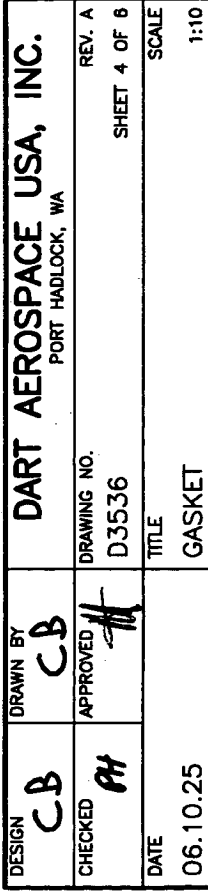
| W/O: | | WORK ORDER CHANGES | | | | | |
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| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries



07.02.12

DETAIL A

1/4:12

23.25

19.75

17.75

14.25

9.50

4.75

2.00

1.89

6.00

6.75

Ø0.19 (TYP 2 PLS)

Technical drawing of a corrugated metal profile. The drawing shows a cross-section of the profile with various dimensions and labels. The dimensions are as follows:

- Overall width: 22.50
- Distance from left edge to first corrugation: 19.00
- Distance between first and second corrugations: 14.25
- Distance between second and third corrugations: 9.50
- Distance between third and fourth corrugations: 6.00
- Distance between fourth and fifth corrugations: 6.00
- Distance between fifth and sixth corrugations: 6.75
- Distance between sixth and seventh corrugations: 13.50
- Distance from seventh corrugation to right edge: 6.00
- Overall height: 2.00
- Height of the profile: 1.89
- Radius of the corrugations: R0.19 (TYP 3 PLS)
- Label: DETAIL A
- Text: COPY
- Text: ENDMENT
- Text: NOTICE
- Text: ORDER
- Text: 10/1

SECTION

- (1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NE60-S-063)
- (2) FINISH: NONE
- (3) PART IS SYMMETRICAL ABOUT ϕ
- (4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- (5) ALL DIMENSIONS ARE IN INCHES
- (6) IDENTIFY DART #/N USING A WHITE FINE POINT PERMANENT INK MARKER
- (7) SEE PAGE 6 FOR DETAILS AND SECTION

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NO. 38564

Dart Aerospace Ltd

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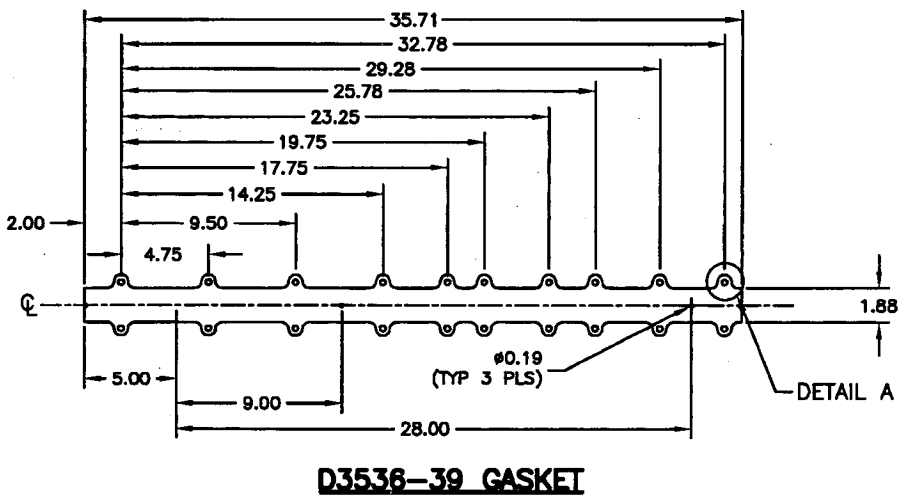
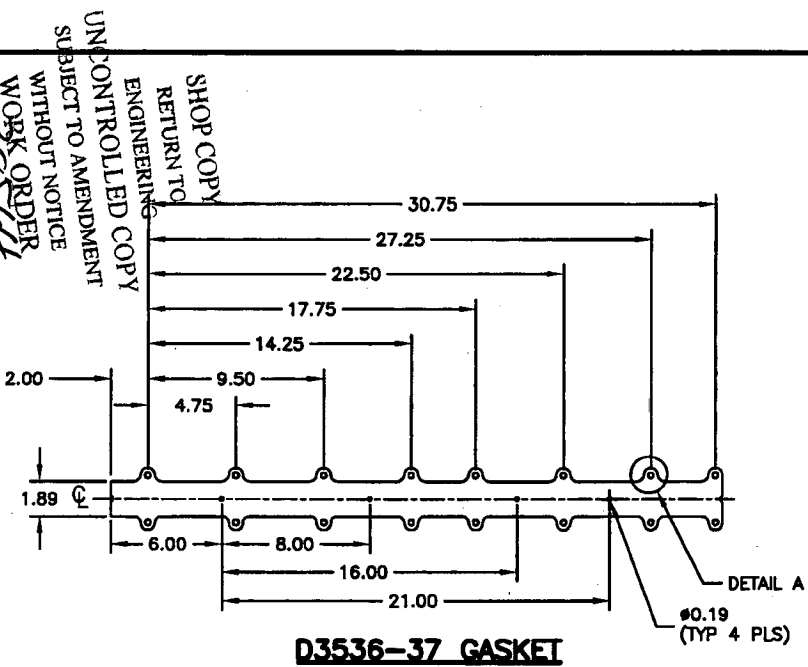
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NOTE: Date & initial all entries

DART

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|---------|----------|-------------|--------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | DRAWING NO. | D3536 | REV. A |
| | | TITLE | GASKET | SHEET 5 OF 6 |
| | | | | SCALE |
| | | | | 1:10 |

07.02.12 CH

**NOTES**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NEO60-S.063)
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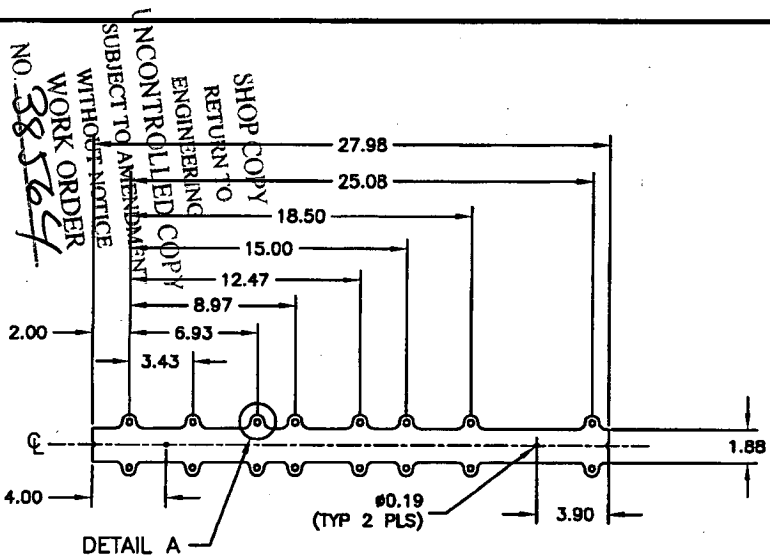
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NOTE: Date & initial all entries

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|---------|----------|----------|-------|--------------------------|
| DESIGN | CB | DRAWN BY | CB | DART AEROSPACE USA, INC. |
| CHECKED | PH | APPROVED | PH | PORT HADLOCK, WA |
| DATE | 06.10.25 | TITLE | D3536 | REV. A |
| | | GASKET | | SHEET 6 OF 6 |
| | | | | SCALE 1:10 |

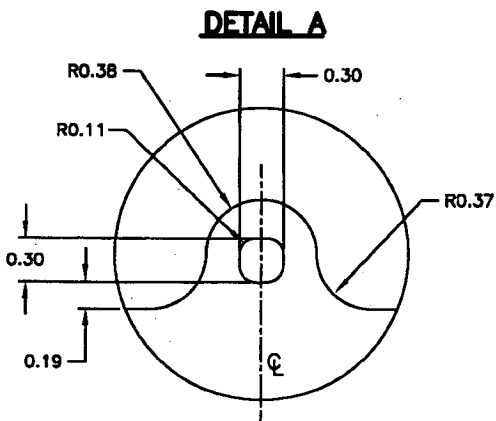
07.02.02 CH



D3536-41 GASKET

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC. M-NE060-S.063)
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Dart Aerospace Ltd

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